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operator station installation & wiring 1.  
general the wiring guidelines outlined in  
this manual are to be used in addition to

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all applicable electrical and safety codes.  
be sure to follow all requirements of  
such codes as well as other recognized  
safety practices.

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Barber Colman No. 14-15, Hobbing  
Machine, Operations Manual Year (1959)

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This Manual Covers Models: No. 14-15  
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Operating the Machine Setting up the  
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14 Logic input 15 D.1) RELAY OUTPUTS  
(PANEL MOUNT) 1 2 3 OUT 2  
(cooling/AL1) OUT 3 (AL2) NO - OUT 2 C -  
OUT 2/3 NO - OUT 3 6 7 OUT 1 (heating)  
C NO All relay contacts are protected by  
varistor against inductive load with  
inductive component up to 0.5 A. OUT

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1:Contact rating of 3 Amps/250 Vac resistive load. OUT 2 and 3: Contact rating of 2 Amp ...

## **Instruction Manual - Hanse Env**

Barber Colman 5 Axis CNC Horizontal  
Gear Hobber Model 14-15 s/n 908 VMT #  
R-298 w/ GE Fanuc 16 MI control  
Excellent Condition This machine was Re-

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Manufactured and Rebuilt by Vermont Machine tool and retrofitted with GE Fanuc 16MI 5-Axis CNC control motors and drives. All updated safety features , chip conveyor and guarding.

## **Barber Colman Model 14-15 5-Axis retrofit Gear hobber w ...**

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14" diameter x 15" cut length, 3.5 DP,  
Differential, screw type center, manual  
hob shift , hob arbor , outside hydraulic  
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Page 2 Barber-Colman Company, Loves  
Park, IL. 1321-IN-003-0-13 Low/Medium

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Torque Actuators The actuator should be operated in ambient temperature of -40 °F to 136 °F (-40 °C

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Installation Manual . Hide thumbs ...  
MACO Series Controller Installation 15.  
Wiring the 32 In/32 Out or 24 In/24 Out  
Digital I/O Boards 15.1 Introduction The  
32 In/32 Out Digital I/O board is capable  
of (both) 32 inputs and 32 outputs.  
Outputs are sourced in groups of 4, with

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Barber-Colman Company, Loves Park, IL  
187 Fields 1through 5. BASE Controllers

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MAQ6-6 - Base Model Fields 6 and 7.  
INPUT

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INSTRUMENTS DIVISION 1354 Clifford  
Avenue Loves Park, IL U.S.A.

61132-2940 1-815-637-3000 Page 16 of  
16 SLOT 5 WIRING Check Fields 6 and 7  
of the 15-digit controller model number.  
An "BF" or '8C" in these two fields



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indicates that the controller is equipped with the

## **Temperature Control Wiki**

14 15 Logic input mA, mV and V Inputs  
Wiring NOTE: 1) Don't run input wires together with power cables. 2) Pay attention to the line resistance; a high line resistance may cause measurement

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errors. 3) When shielded cable is used, it should be grounded at one side only to avoid ground loop currents. 4) The input impedance is equal to:

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